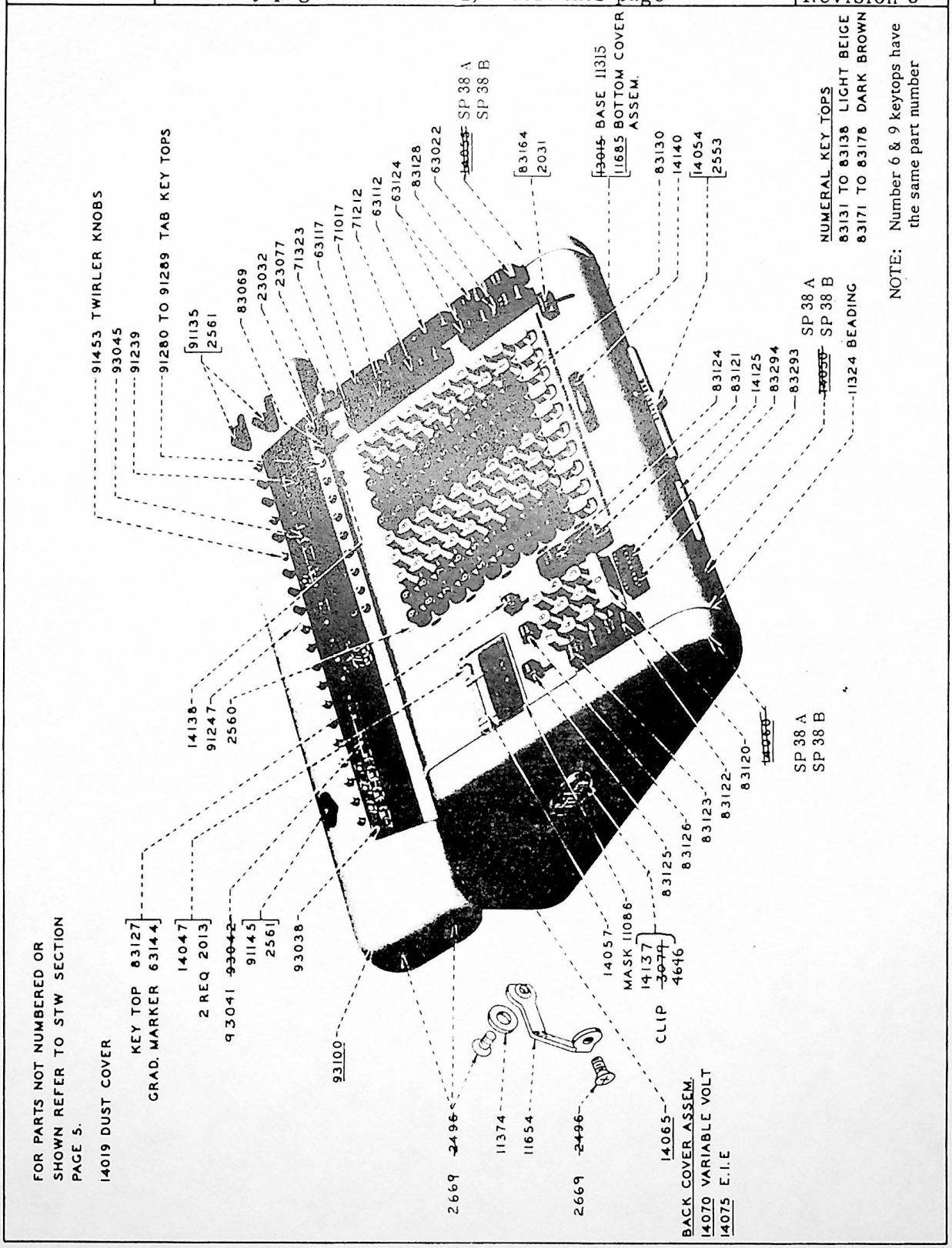
MODEL SBT

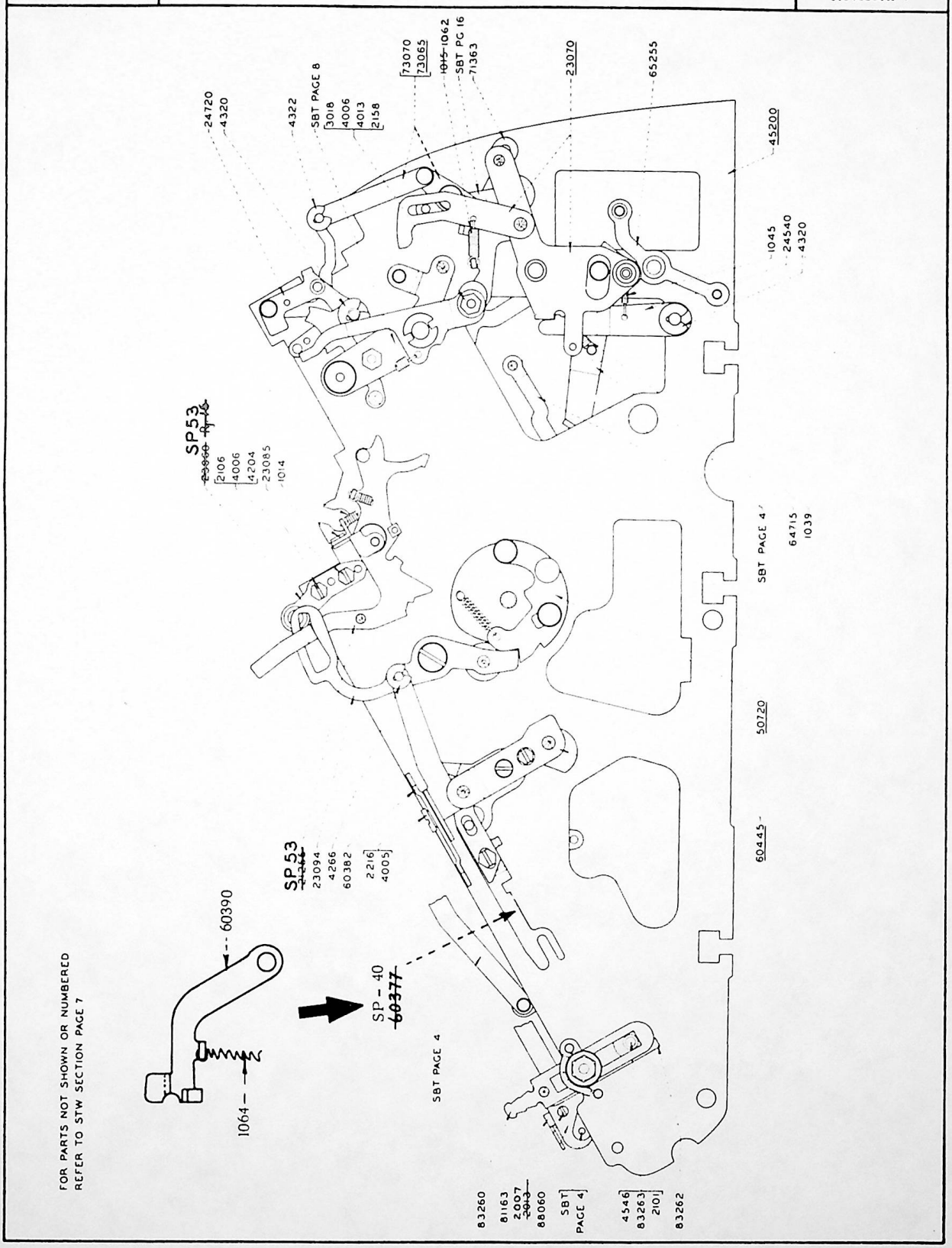
This Section contains the illustrations of parts special to the Model SBT. Parts shown and not numbered are the same as those used on the Model STW. Parts common to the Models SBT and STW are shown in the Model STW Parts Section

Insert this section in the
Model STW - ACG - SW - CW - DW Parts Manual
behind the SBT tab

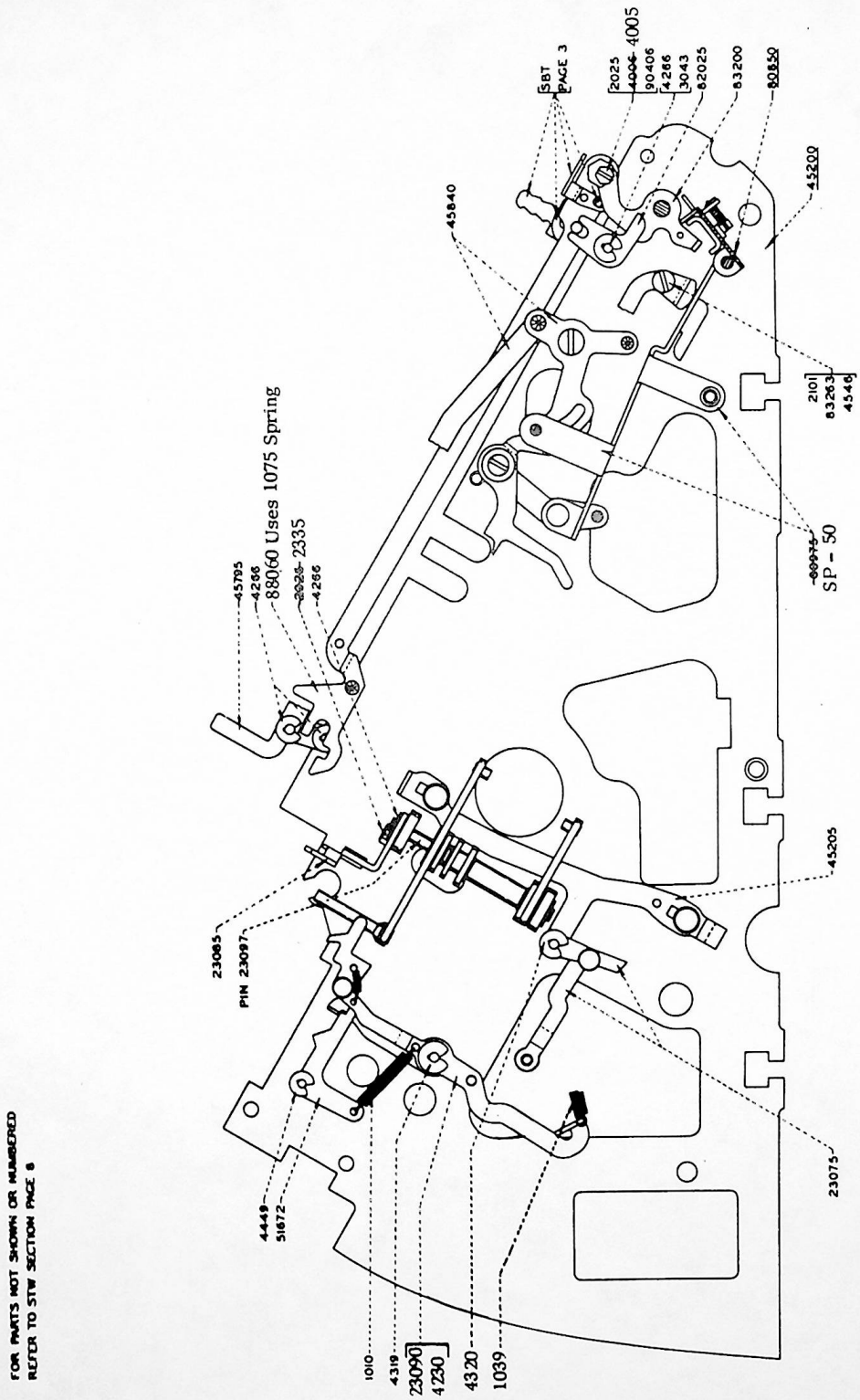
4-1-62	Destroy page 2 Revision 2, insert this page	Revision 3



5 - 27 - 64	Destroy Page 3, Revision 5 Insert This Page	Revision 6

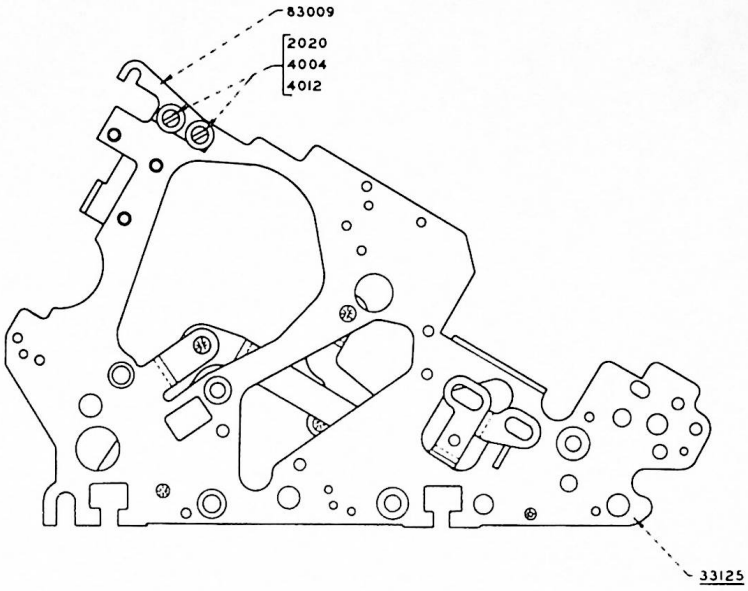


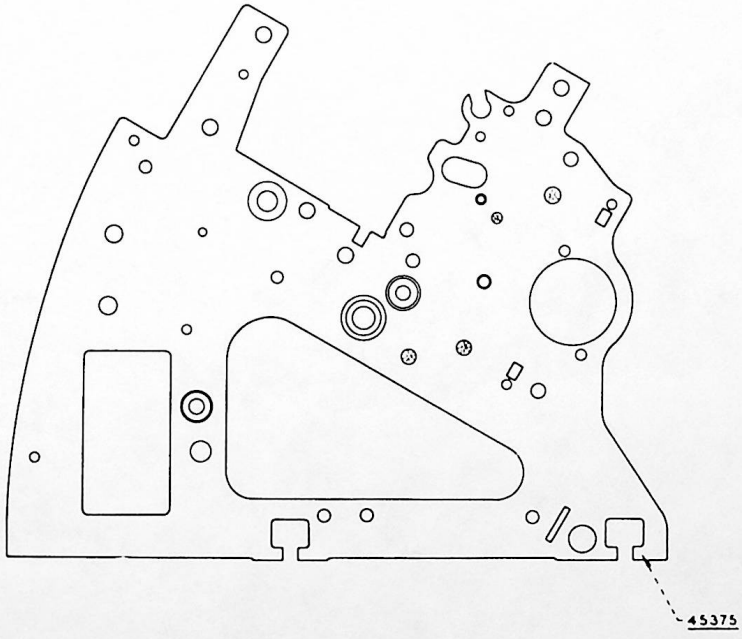
3 - 18 - 63	Destroy Page 4, Rev. 2 Insert This Page	Revision 3



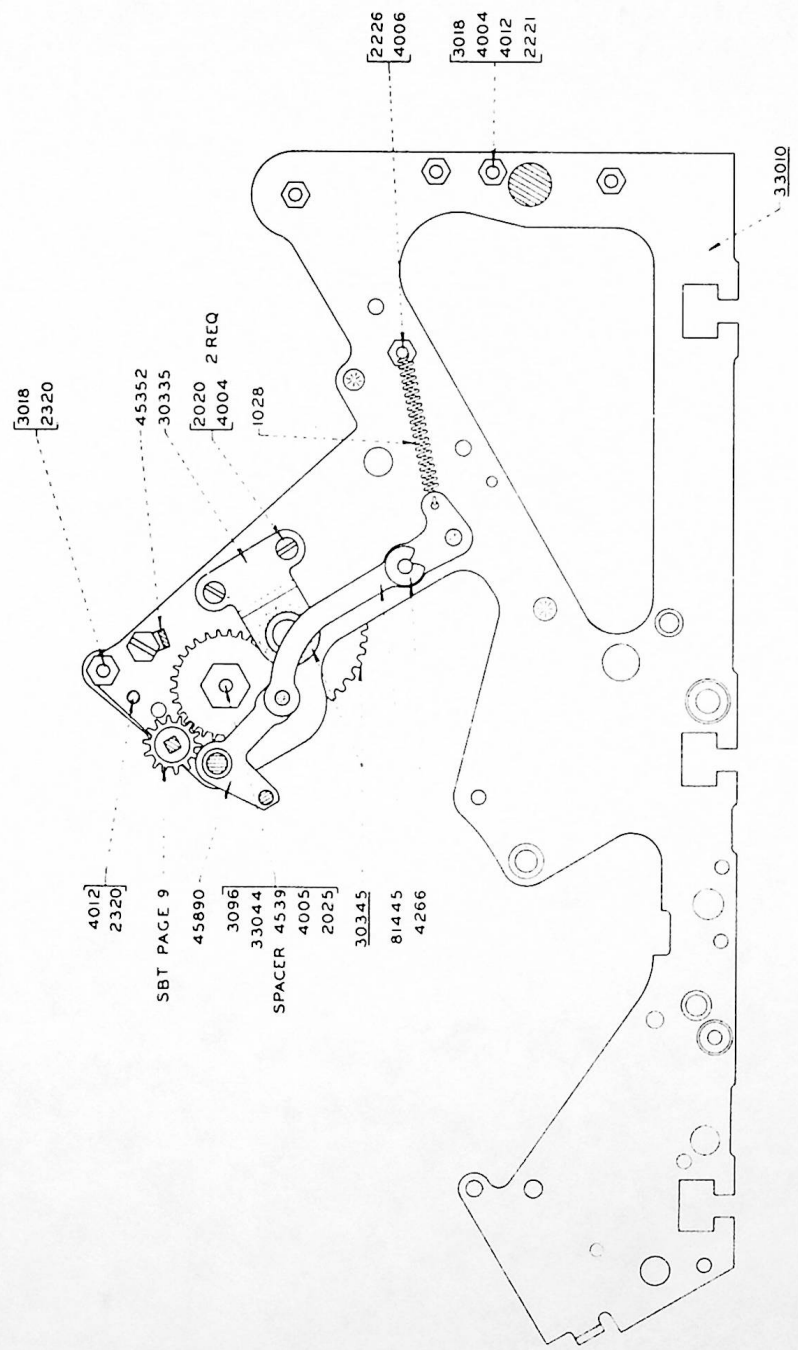
Inside Aux. Left Frame and Left Side Frame - Rear Section

FOR PARTS NOT SHOWN OR NUMBERED
REFER TO STW SECTION PAGE 10 AND 11



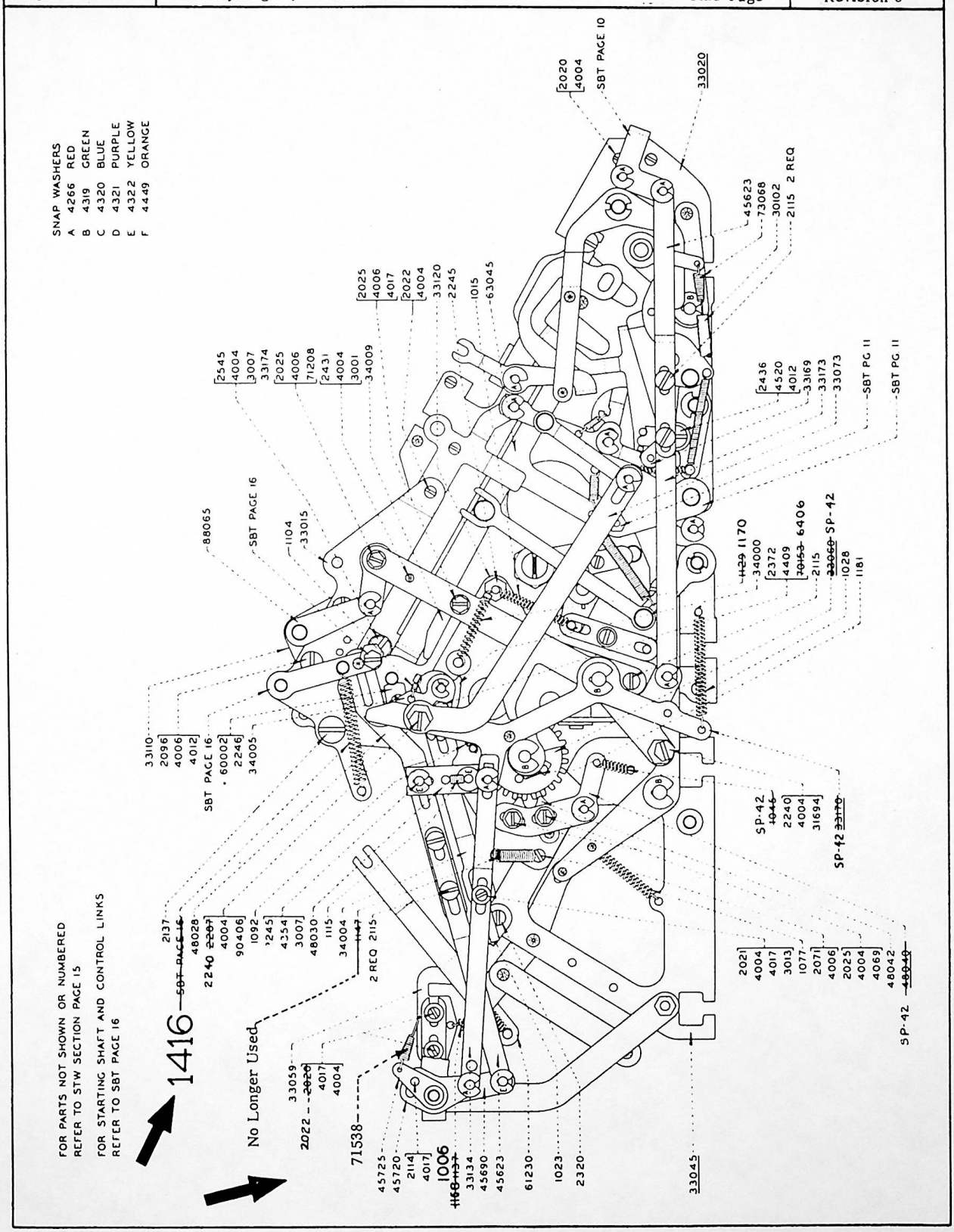


Left Side Frame - Right Side View

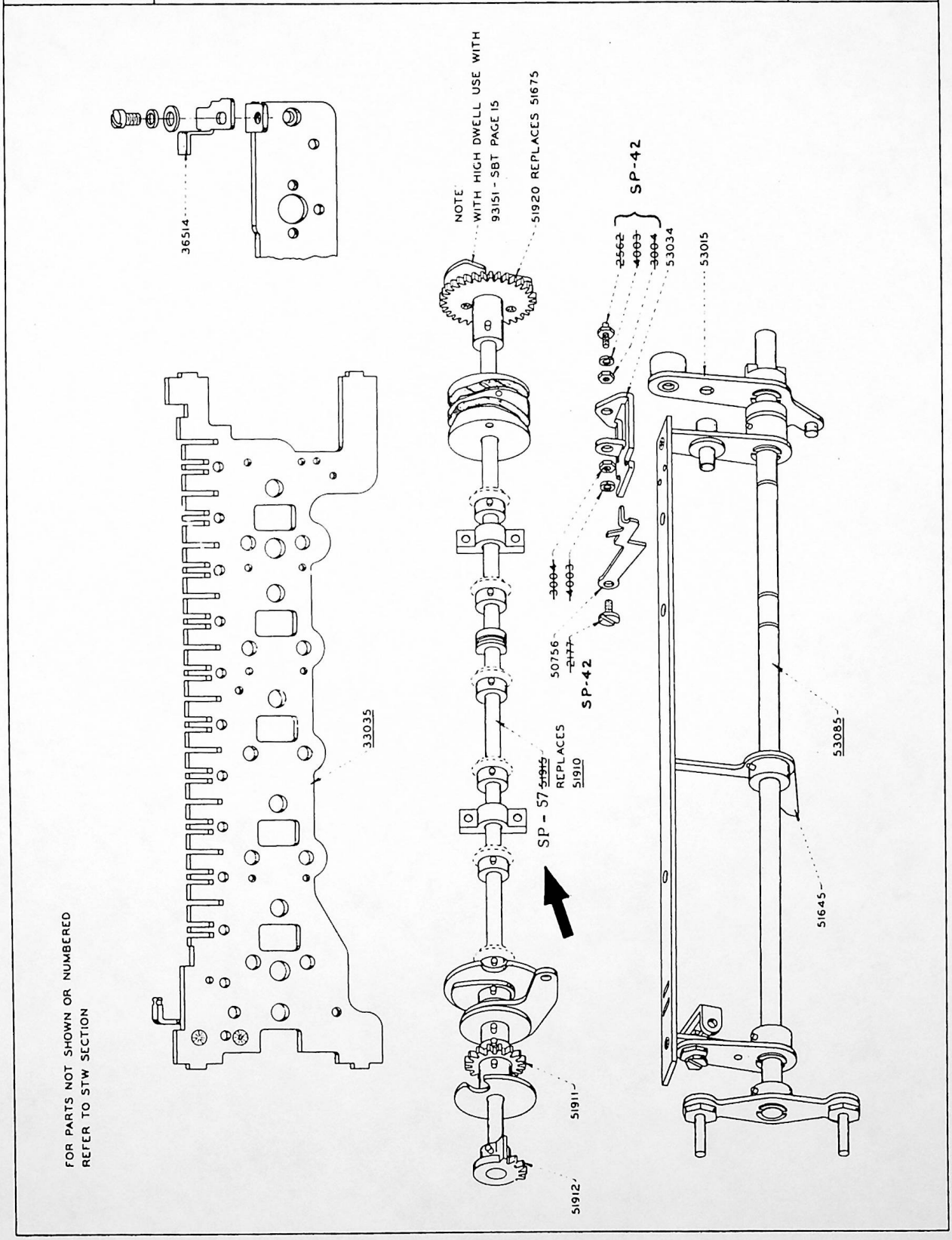


FOR PARTS NOT SHOWN OR NUMBERED
REFER TO STW SECTION PAGE 12 AND 13

5 - 26 - 64	Destroy Page 7, Rev. 5	Insert This Page	Revision 6

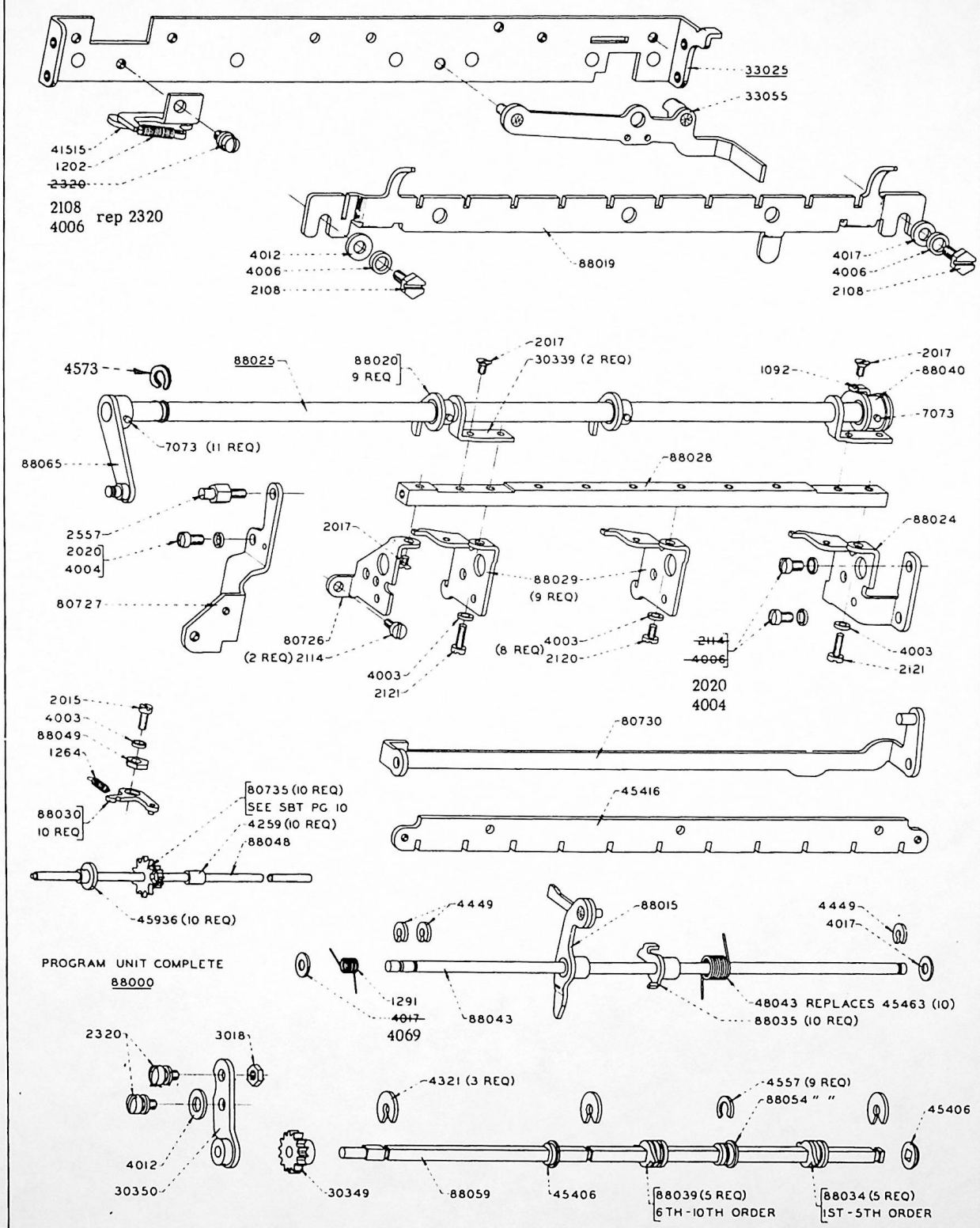


6 - 2 - 64	Destroy Page 8, Revision 1, Insert this page.	Revision 2

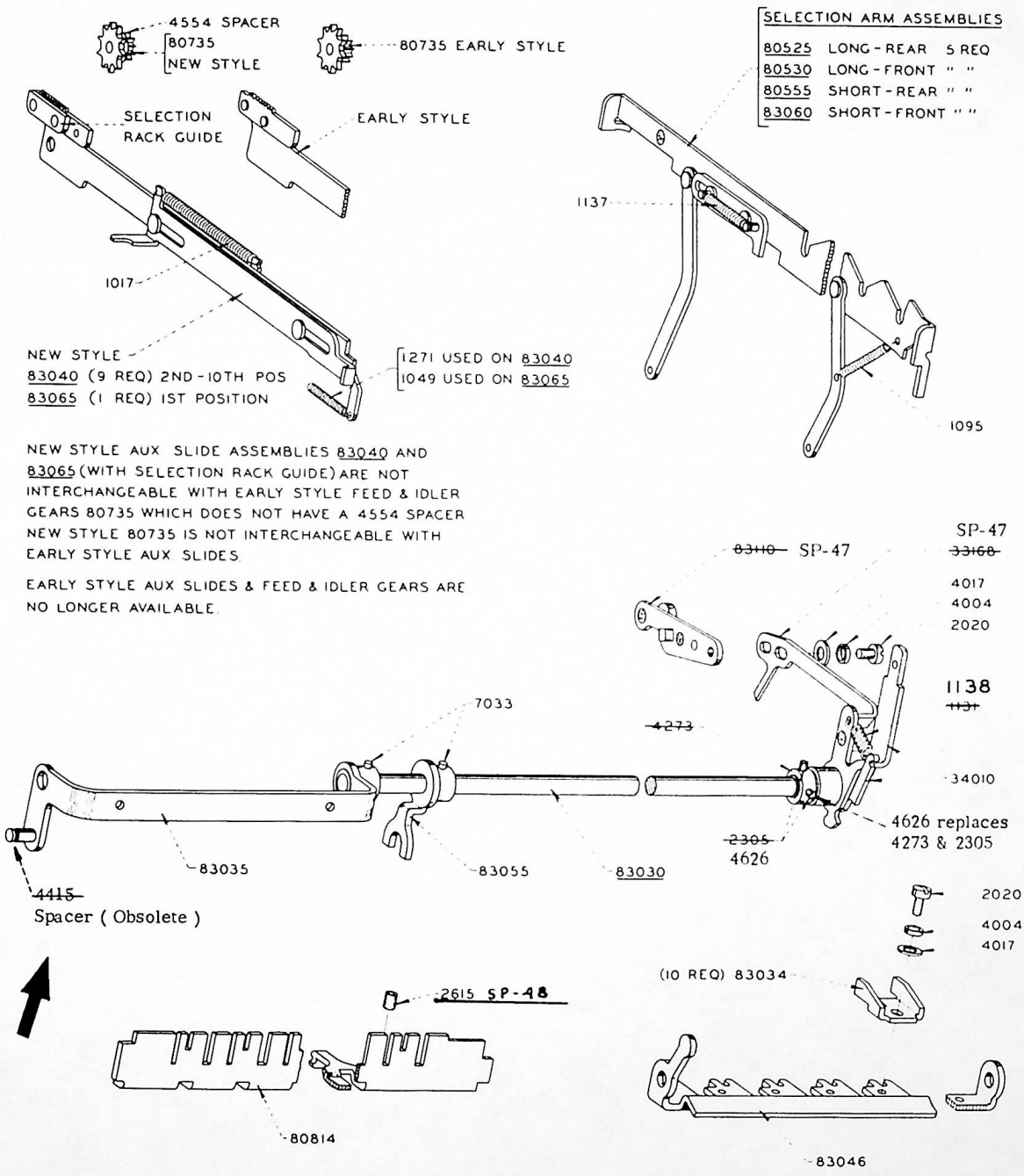


Carriage Support Bar - Program Unit Assembly

12-10-62	Destroy page 9, Revision 1, Insert this page	Revision 2

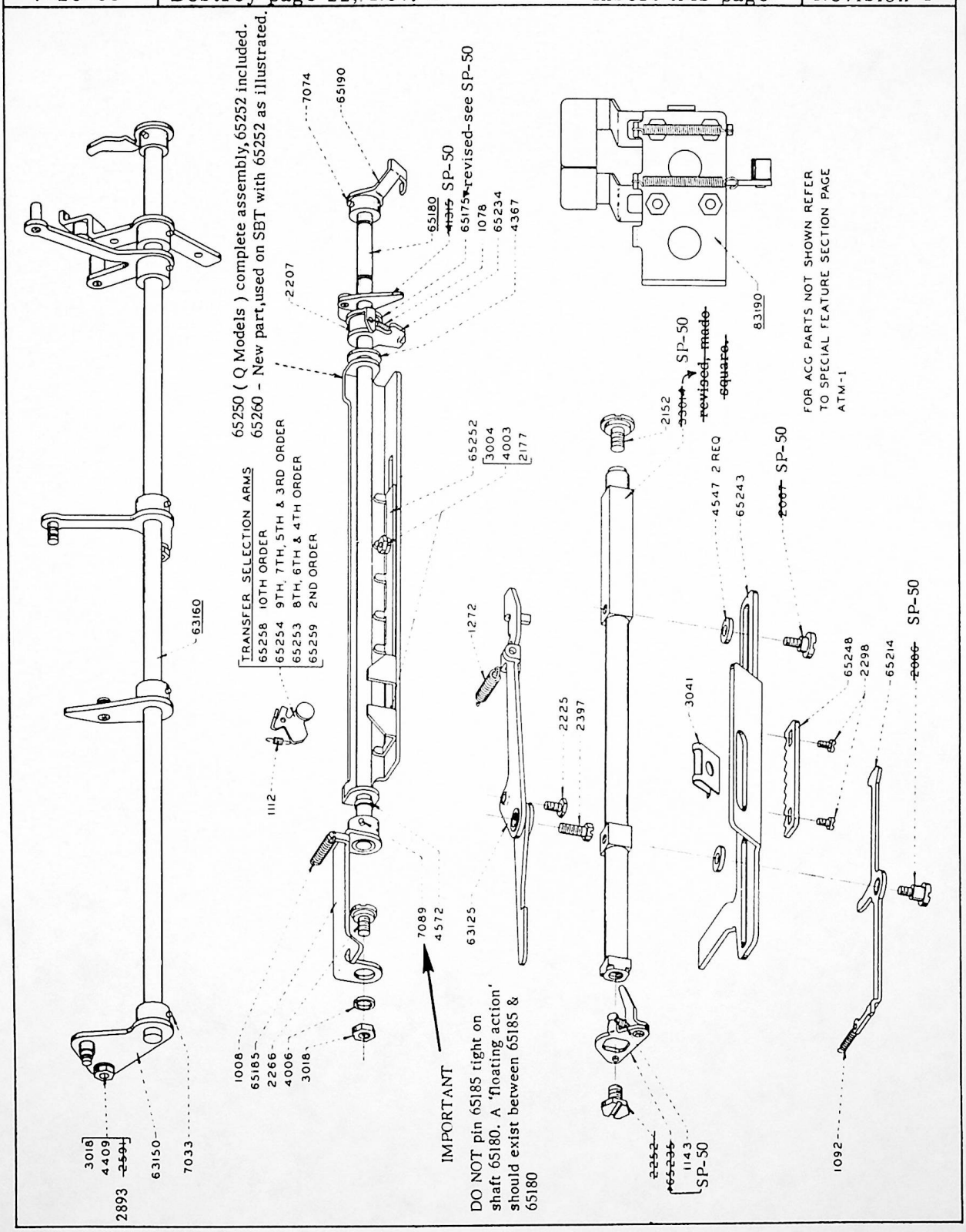


5 - 27 - 64	Destroy page 10, Rev. 3, Insert this page	Revision 4

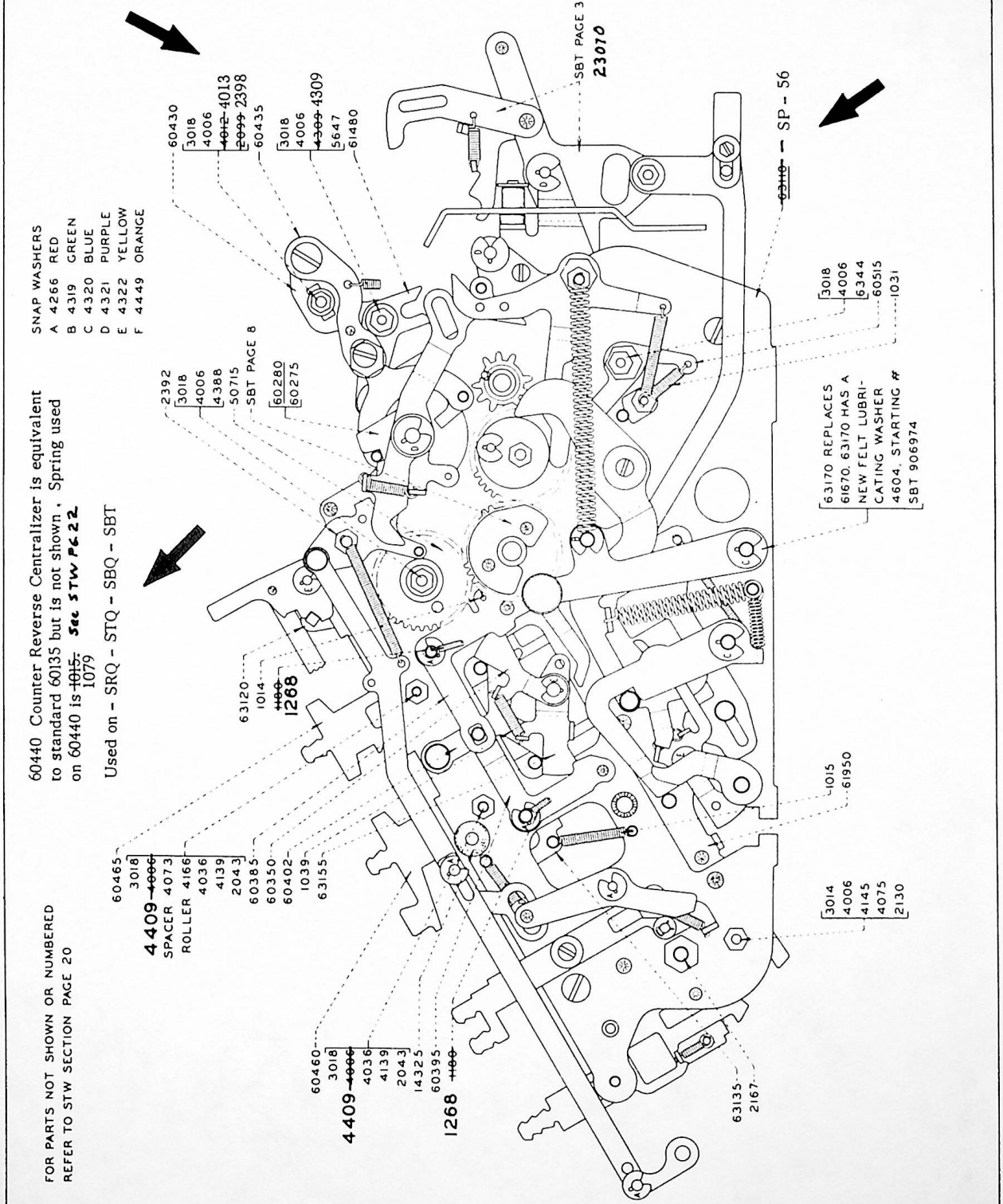


Control Shaft, Transfer Selection Parts

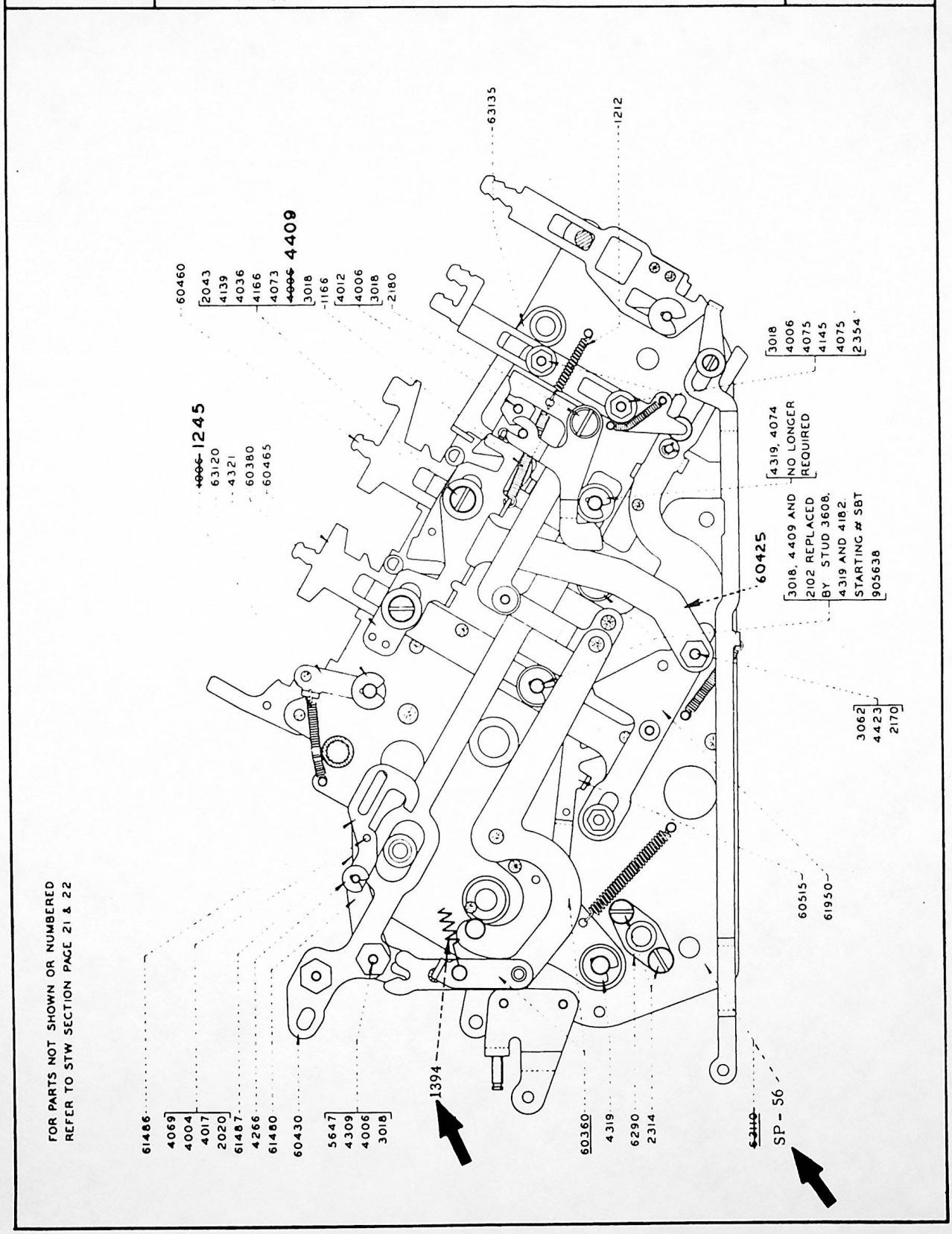
7-26-63	Destroy page 11, Rev. 3	Insert this page	Revision 4



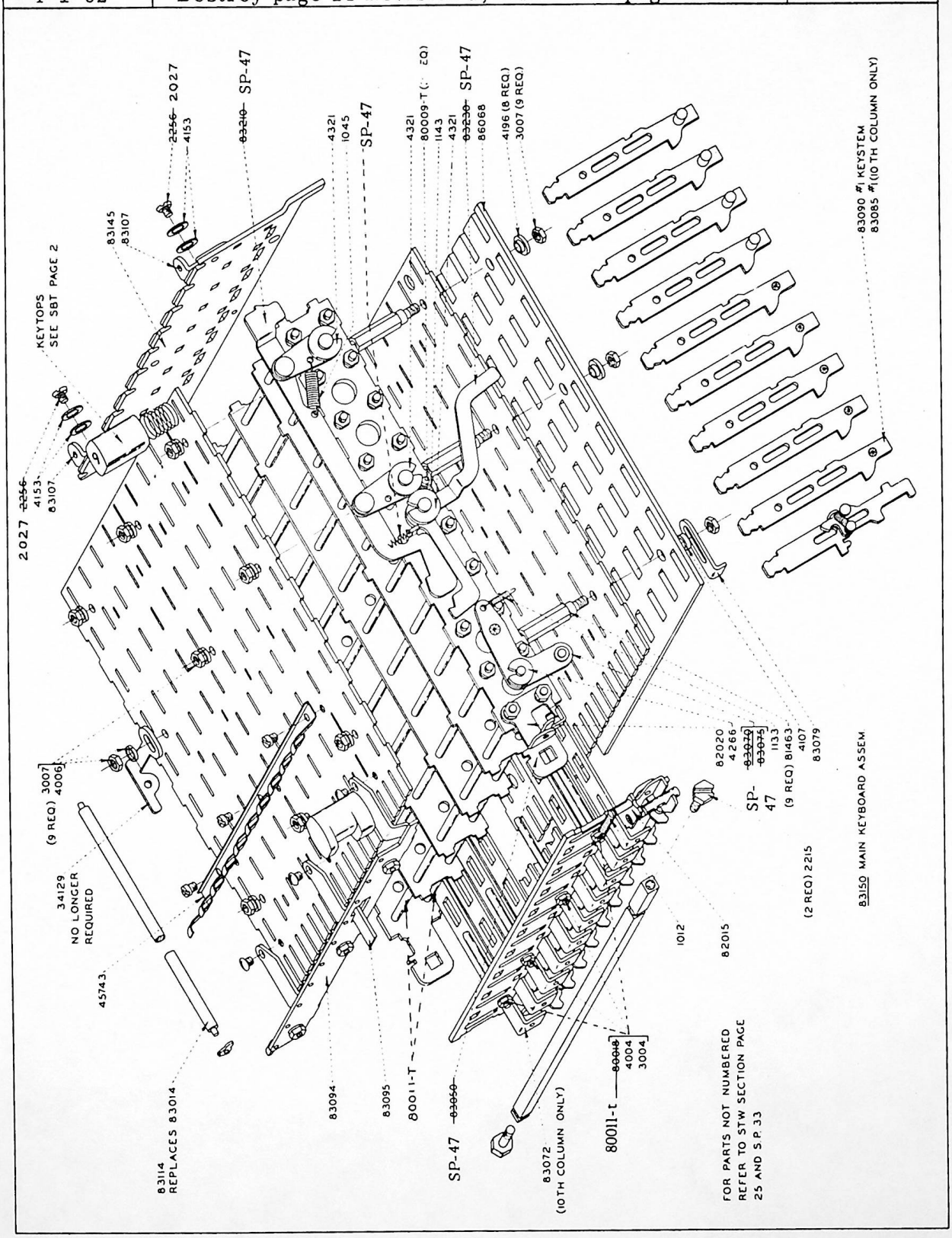
5 - 27 - 64	Destroy page 12, Rev. 2, Insert this page	Revision 3

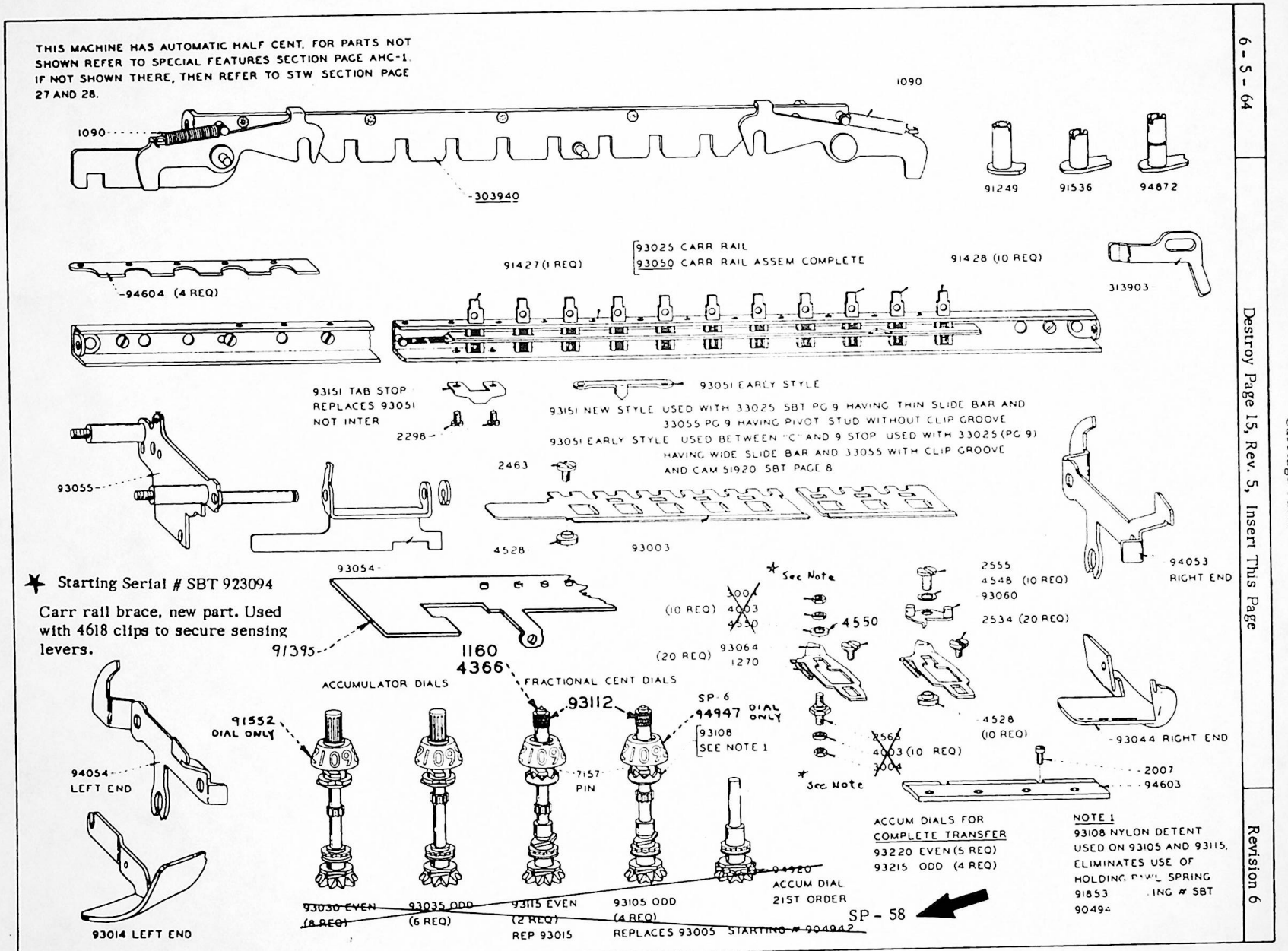


5 - 27 - 64	Destroy Page 13, Revision 2	Insert This Page	Revision 3



4-1-62	Destroy page 14 Revision 1, insert this page	Revision 2




THIS MACHINE HAS AUTOMATIC HALF CENT. FOR PARTS NOT SHOWN REFER TO SPECIAL FEATURES SECTION PAGE AHC-1. IF NOT SHOWN THERE, THEN REFER TO STW SECTION PAGE 27 AND 28.
1090
1090
303940
91249
91536
94872
94604 (4 REQ)
91427 (1 REQ)
93025 CARR RAIL
93050 CARR RAIL ASSEM COMPLETE
91428 (10 REQ)
313903
93151 TAB STOP REPLACES 93051 NOT INTER
2298
93051 EARLY STYLE
93151 NEW STYLE USED WITH 33025 SBT PG 9 HAVING THIN SLIDE BAR AND 33055 PG 9 HAVING PIVOT STUD WITHOUT CLIP GROOVE
93051 EARLY STYLE USED BETWEEN "C" AND 9 STOP USED WITH 33025 (PG 9) HAVING WIDE SLIDE BAR AND 33055 WITH CLIP GROOVE AND CAM 51920 SBT PAGE 8
93055
2463
4528
93003
94053 RIGHT END
Starting Serial # SBT 923094
Carr rail brace, new part. Used with 4618 clips to secure sensing levers.
93054
91395
1160
4366
See Note
(10 REQ) 4003
(20 REQ) 93064 1270
4550
2555
4548 (10 REQ)
93060
2534 (20 REQ)
ACCUMULATOR DIALS
FRACTIONAL CENT DIALS
93112
SP-6
94947 DIAL ONLY
93108
SEE NOTE 1
91552 DIAL ONLY
7157 PIN
4528 (10 REQ)
93044 RIGHT END
2007
94603
94054 LEFT END
93014 LEFT END
93030 EVEN (8 REQ)
93035 ODD (6 REQ)
93115 EVEN (2 REQ) REP 93015
93105 ODD (4 REQ) REPLACES 93005 STARTING # 904942
94920 ACCUM DIAL 21ST ORDER
ACCUM DIALS FOR COMPLETE TRANSFER
93220 EVEN (5 REQ)
93215 ODD (4 REQ)
NOTE 1
93108 NYLON DETENT USED ON 93105 AND 93115, ELIMINATES USE OF HOLDING PIVOT SPRING 91853 ING # SBT 90494
SP - 58

5 - 27 - 64	Destroy Page 16 Rev. 1	Insert This Page	Revision 2

